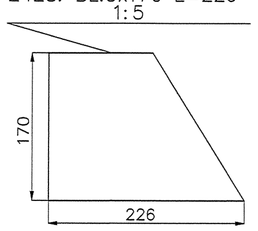
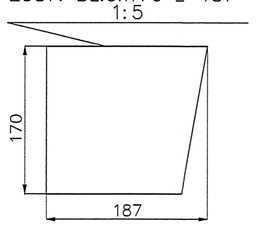
2428. BL.3x170 L=226
1:5



2387. BL.3x170 L=187
1:5



2428. BL.3x170 L=226
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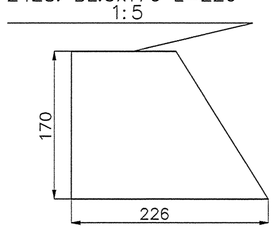

2429. BL.3x170 L=186
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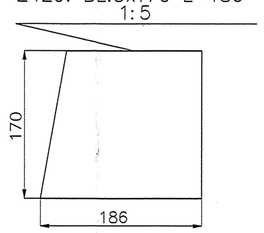

2392. BL.3x146 L=154
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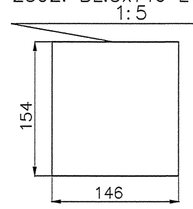
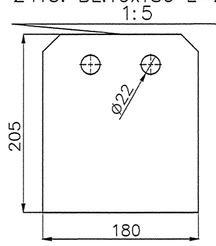


2413. BL.10x180 L=205
1:5



2432. BL.3x170 L=247
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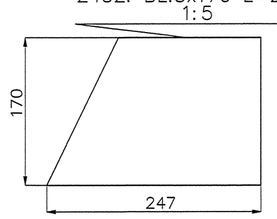
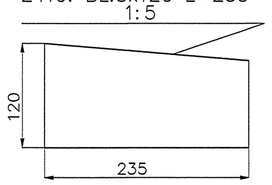


2419. BL.3x120 L=235
1:5



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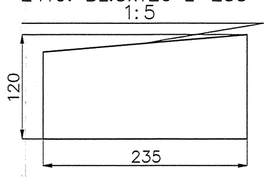

2402. BL.10x200 L=205
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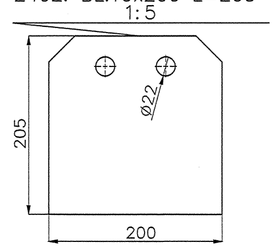
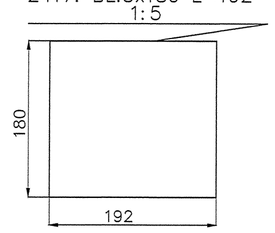
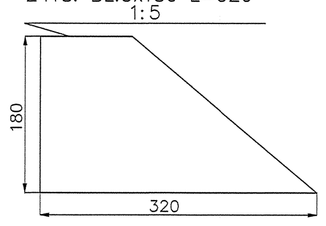


2417. BL.3x180 L=192
1:5



2418. BL.3x180 L=320
1:5



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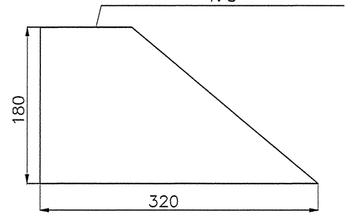
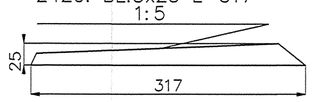


2420. BL.3x25 L=317
1:5



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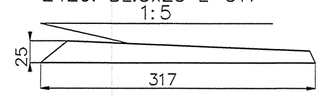
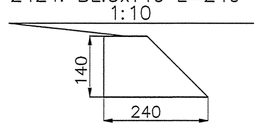
1:5



2424. BL.3x140 L=240
1:10



2436. BL.3x167 L=250
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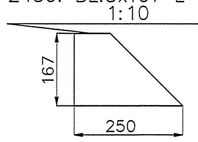
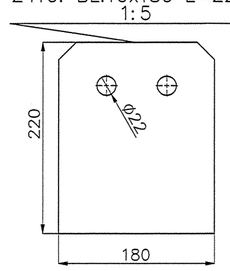
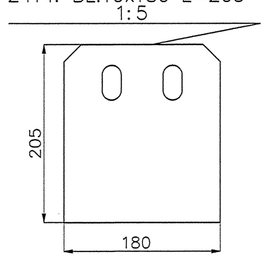


2410. BL.10x180 L=220
1:5



2414. BL.10x180 L=205
1:5



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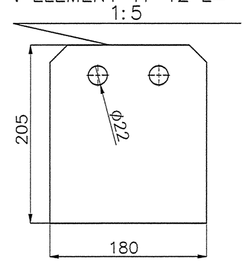

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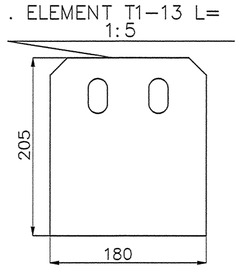

2425. BL.10x180 L=200
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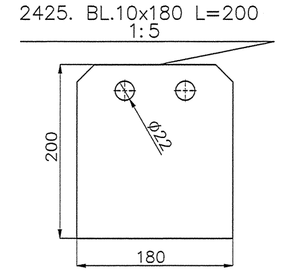
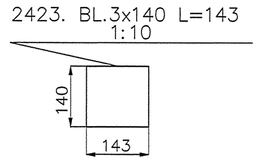
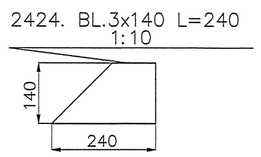


2423. BL.3x140 L=143
1:10



2424. BL.3x140 L=240
1:10



2435. BL.3x149 L=167
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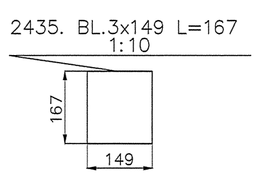

2423. BL.3x140 L=143
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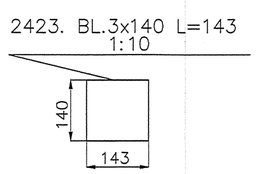

2403. BL.3x95 L=200
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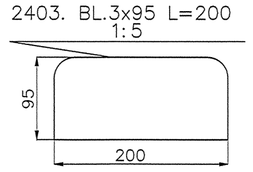

2417. BL.3x180 L=192
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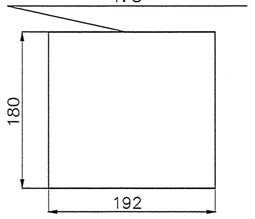

2434. BL.10x120 L=2080
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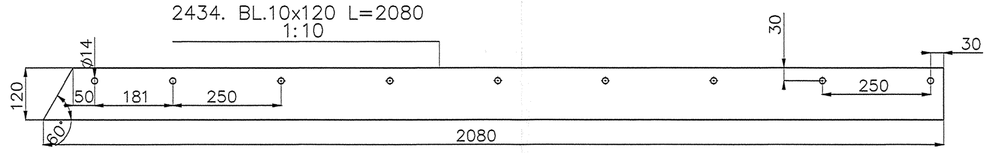

2416. BL.10x150 L=10500
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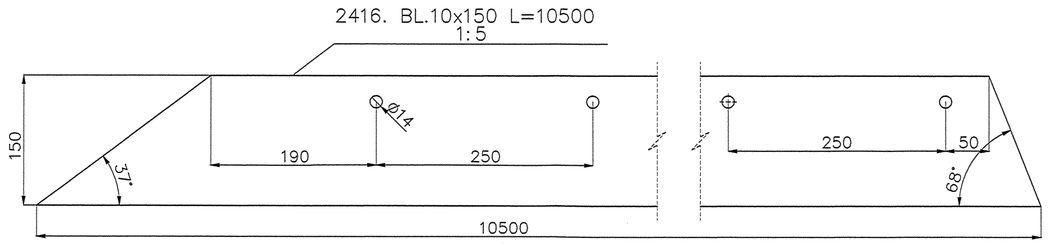

2430. BL.6x110 L=9328
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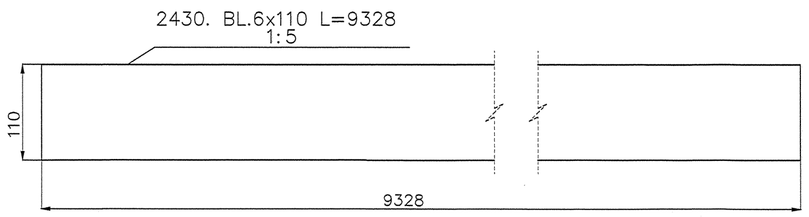

2422. BL.10x100 L=2027
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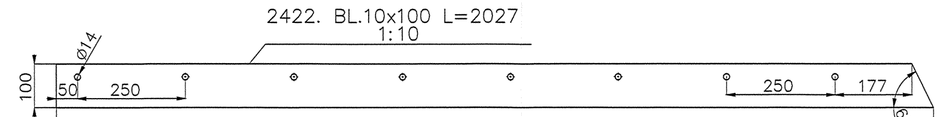

2422. BL.10x100 L=2027
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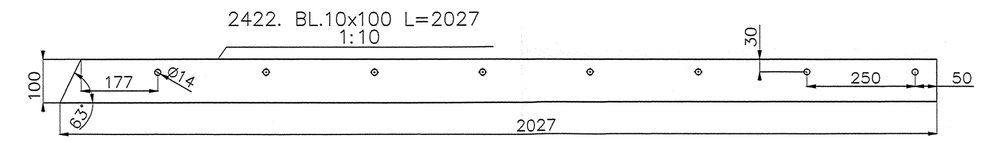

2427. BL.6x120 L=9710
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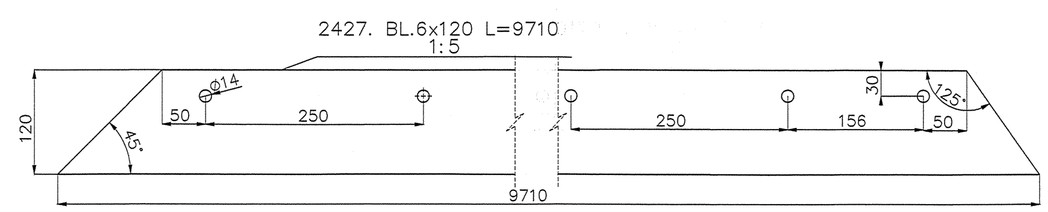

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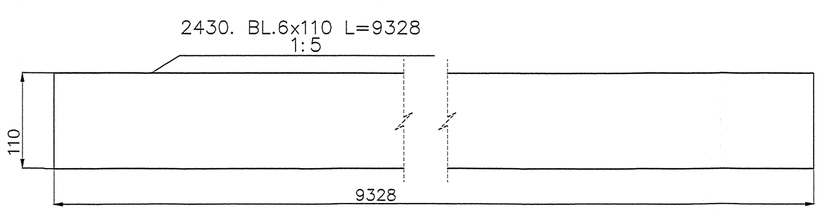

2421. BL.10x150 L=1775
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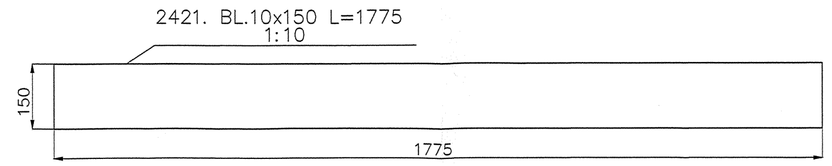

2431. BL.6x120 L=9212
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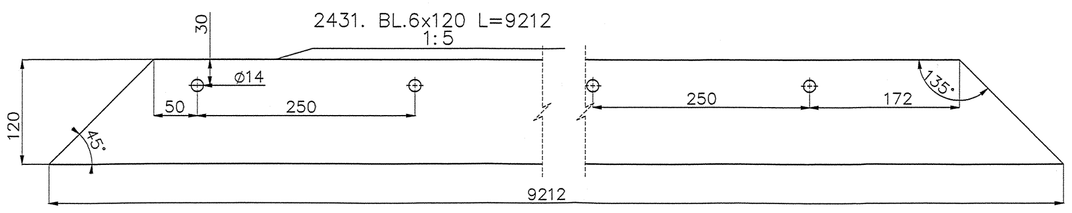

2426. BL.6x110 L=9820
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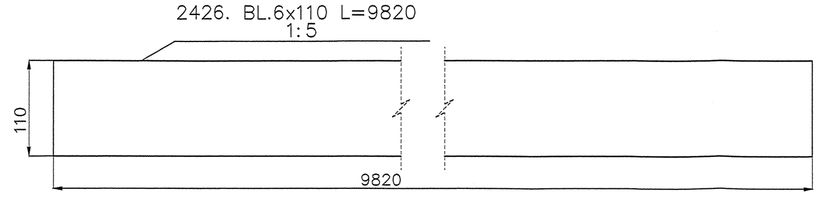

2421. BL.10x150 L=1775
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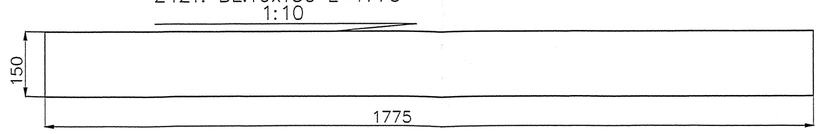

2416. BL.10x150 L=10500
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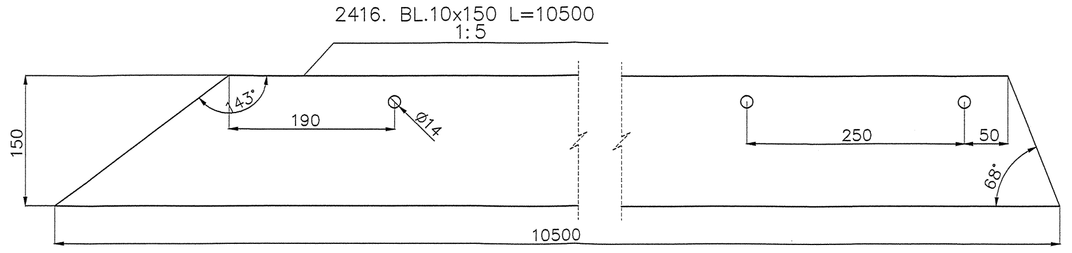

2415. BL.6x120 L=10500
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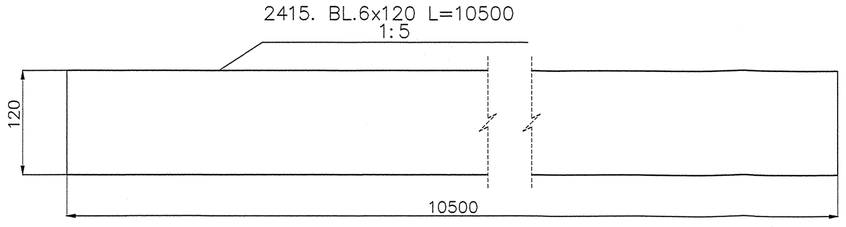

2433. BL.6x120 L=1770
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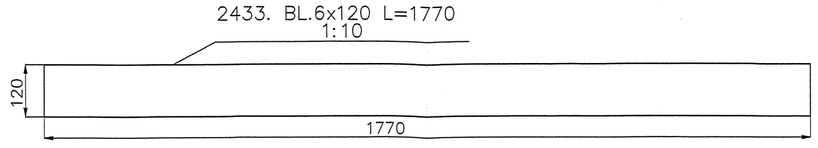

2431. BL.6x120 L=9212
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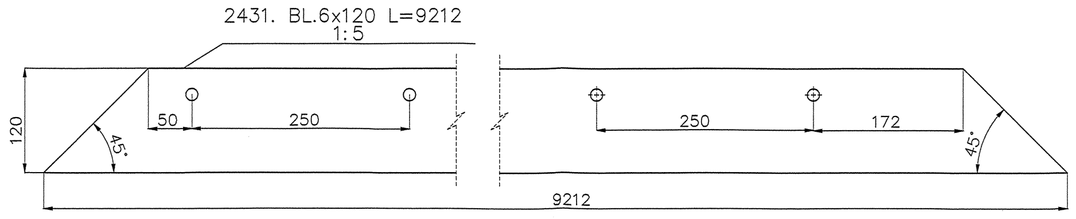

2382. BL.6x110 L=6938
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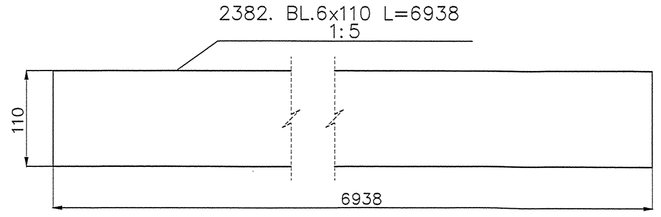

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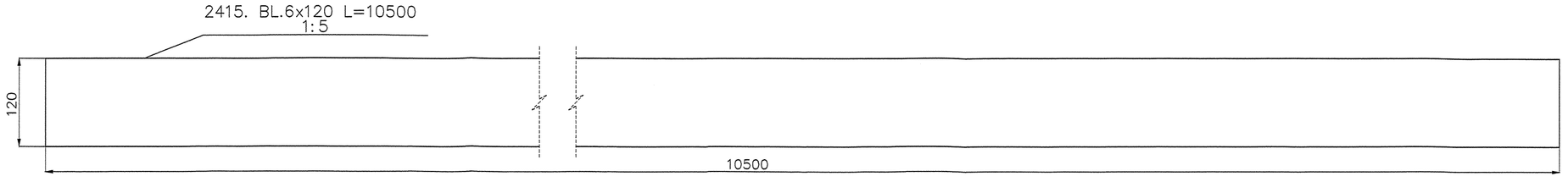

Zmiany rewizji:
-

UWAGI:
1. Stal konstrukcyjna wg wykazu.
2. Klasa konstrukcji EXC3.
3. Kryterium akceptacji jakości spoin – Poziom B
4. Połączenia spawane – jeśli nie podano inaczej:
   - spoiny wykonać na długości przylegania,
   - spoiny czołowe wykonać na pełny zetop,
   - spoiny pachwinowe wykonać jako 0,7t, obustronne jako 0.5t
   - blachy czołowe łączyć ze stalą profilowaną spoiną V na pełny przetop.
5. Przygotowanie złącza do spawania wg zaleceń technologa zgodnie z PN-EN 1090-2 i norm powołanych z dostosowaniem do metody spawania.
6. Elementy złączne wg wykazu.
7. Spawać drutem proszkowym (SF-1A/ SM-1A).
8. Antykorozja – karta zabezpieczenia antykorozyjnego.
9. W razie konieczności zweryfikować długość śrub.
10. Rysunek rozpatrywać łącznie z rysunkiem zestawczym konstrukcji.

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PROJEKT WYKONAWCZY – KONSTRUKCJA STALOWA

	Imię i Nazwisko	Nr uprawnień	Podpis
projektant:	mgr inż. Łukasz Dłucik	SLK/4903/POOK/13	
opracował	mgr inż. Joanna Waniurska	-	

Nazwa rysunku: LISTA ELEMENTÓW 9

Numer rysunku: B50-WK-10-09

Skala: 1:5

Format: 841x594

Nazwa projektu: Projekt warsztatowy konstrukcji stalowej Stadionu piłkarskiego w Radomiu przy ul. Struga

Data: 26.01.2018

Rev: REV-A